

Work Order ID 96993

96993

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Item ID:	D4092-041	Accept	*N900040100*	Setup	Start	*NS1*	
Revision ID:				Stop		*NS2*	
Item Name:	Maintenance Step Assembly						
Start Date:	2/13/13	Start Qty: 2.00	*2*	Cust Item ID:			
Required Date:	2/22/13	Req'd Qty: 2.00	*2*	Customer:			
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:	Stop		*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location <u>STD 70</u>	0.00				<u>2x</u>			<u>SP</u> <u>13-2-28</u>
140 *140* QC Quality Control	Memo QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<u>13/3/14</u> <u>MF</u> <u>3-3-01</u>

Picklist Print

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Work Order ID: 96993

Parent Item: D4092-041

Start Date: 2/13/13

Required Date: 2/22/13

Parent Item Name: Maintenance Step Assembly

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-06-01 JLM VERIFIED BY:DD
639 JLM VERIFIED BY:DD

IPP REV:B AS PER ECN 11-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4092-041 Maintenance Step		Manufactured	No			100	Each	6.0000	2	4	<i>3/02/28</i>		

Location	Loc Qty	Loc Code
GA	1	
77852	1	
st200	4	
93197	4	
ST241A	1	
74303	1	

D4093-1 Bracket		Manufactured	No			100	Each	5.0000	1	2	<i>3/02/28</i>	
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Location	Loc Qty	Loc Code
ST201	5	
93754	5	

D4093-3 Bracket		Manufactured	No			100	Each	8.0000	1	2	<i>3/02/28</i>	
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Location	Loc Qty	Loc Code
ST201	8	
93253	8	

D4093-5 Bracket		Manufactured	No			100	Each	4.0000	2	4	<i>3/02/28</i>	
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Location	Loc Qty	Loc Code
ST093	4	
93724	4	

MS24694-S54 Screw		Purchased	No			100	Each	80.0000	2	4	<i>3/02/28</i>	
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Location	Loc Qty	Loc Code
ST303	80	
123900	80	

Picklist Print

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Work Order ID: 96993

Parent Item: D4092-041

Parent Item Name: Maintenance Step Assembly

Start Date: 2/13/13

Required Date: 2/22/13

MS24694-S55

Screw

Purchased No 100 Each 159.0000 8 16

EB3/02/28

MS24694-S56

SCREW

Purchased No 100 Each 40.0000 2 4

EB3/02/28

NAS1149D0332J

Washer

Purchased No 100 Each 1,145.0000 12 24

EB3/02/28

MS21042L3

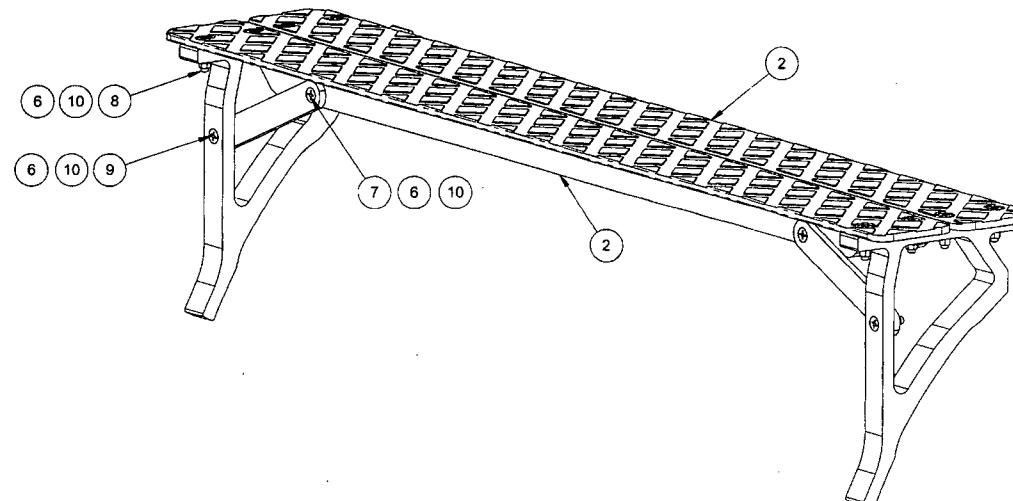
Nut

Purchased No 100 Each 7,210.0000 12 24

EB3/02/28

8 7 6 5 4 3 2 1

ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D4092-041	MAINTENANCE STEP ASSEMBLY
2	2	D4092-1	MAINTENANCE STEP
3	1	D4093-1	BRACKET
4	1	D4093-3	BRACKET
5	2	D4093-5	BRACE
6	12	MS21042L3	NUT
7	2	MS24694-S54	SCREW
8	8	MS24694-S55	SCREW
9	2	MS24694-S56	SCREW
10	12	NAS1149D0332J	WASHER



D4092-041 MAINTENANCE STEP ASSEMBLY

B

RELEASED
2011-09-22
MM

M09693

B	REDRAWN: LOWERED FOR AESTHETICS	RF	11.07.27
A	NEW ISSUE	RF	10.09.16
REV. DESCRIPTION			
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	14	DRAWING NO.	REV. B
MFG. APPR.	31	D4092	SHEET 1 OF 6
APPROVED	14	TITLE	SCALE
DE APPR.	14	MAINTENANCE STEP ASS'Y	NTS
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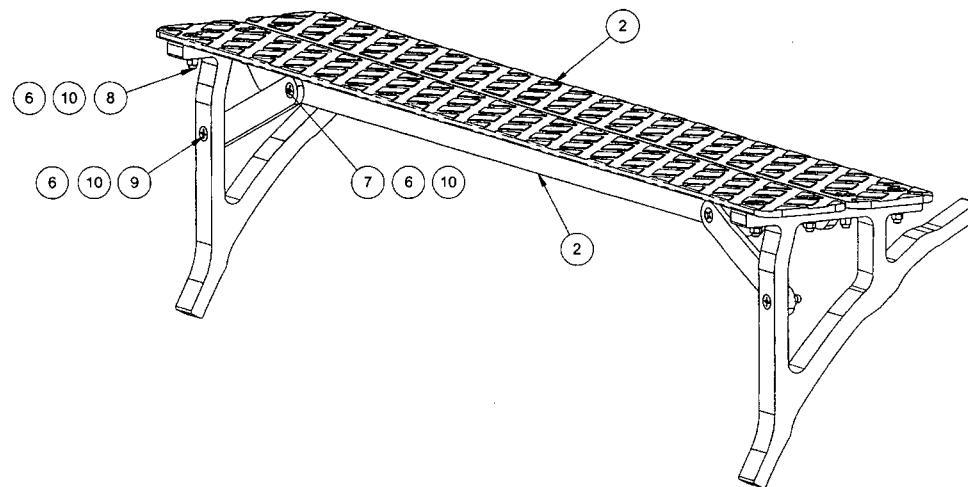
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ITEM	QTY -042	P/N	DESCRIPTION
1	X	D4092-042	MAINTENANCE STEP ASSEMBLY
2	2	D4092-1	MAINTENANCE STEP
3	1	D4093-1	BRACKET
4	1	D4093-3	BRACKET
5	2	D4093-5	BRACKET
6	12	MS21042L3	NUT
7	2	MS24694-S54	SCREW
8	8	MS24694-S55	SCREW
9	2	MS24694-S56	SCREW
10	12	NAS1149D0332J	WASHER



D4092-042 MAINTENANCE STEP ASSEMBLY

B

RELEASED
2011-09-22
MW

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	140	DRAWING NO.	REV. B
MFG. APPR.	201	D4092	SHEET 2 OF 6
APPROVED	140	TITLE	SCALE
DE APPR.	140	MAINTENANCE STEP ASS'Y	NTS
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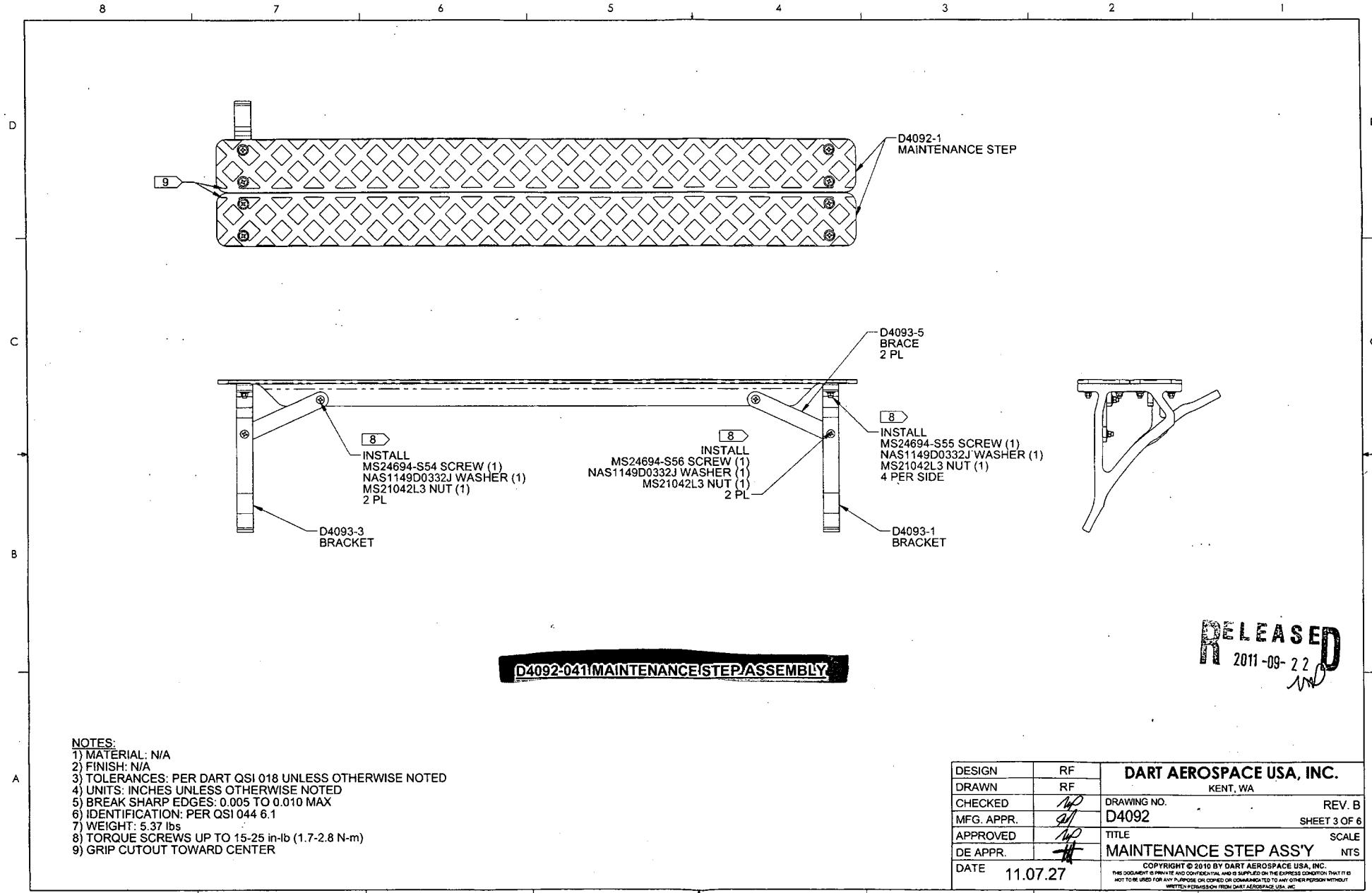
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